



Ethernet/IP R51C1-EP M241





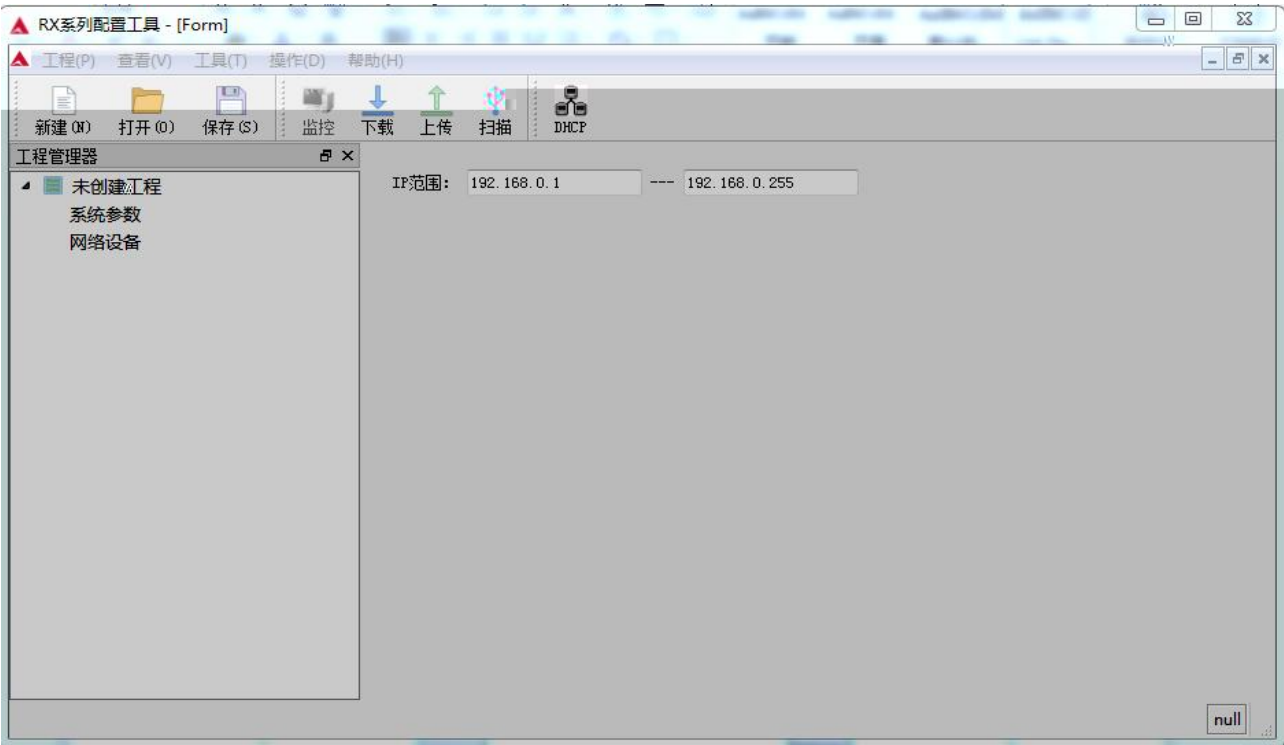
M241      PLC      Ethernet/IP      IO

M241PLC      Ethernet/IP      IO      SoMachine Logic Builder - V4.3  
IO      .eds      IO

- SoMachine Logic Builder - V4.3
- IO      R51C1\_EP.eds

1.      M241PLC      IO
2.      PLC      Ethernet      IO

1.      RxTool      IP  
IP      192.168.0.2

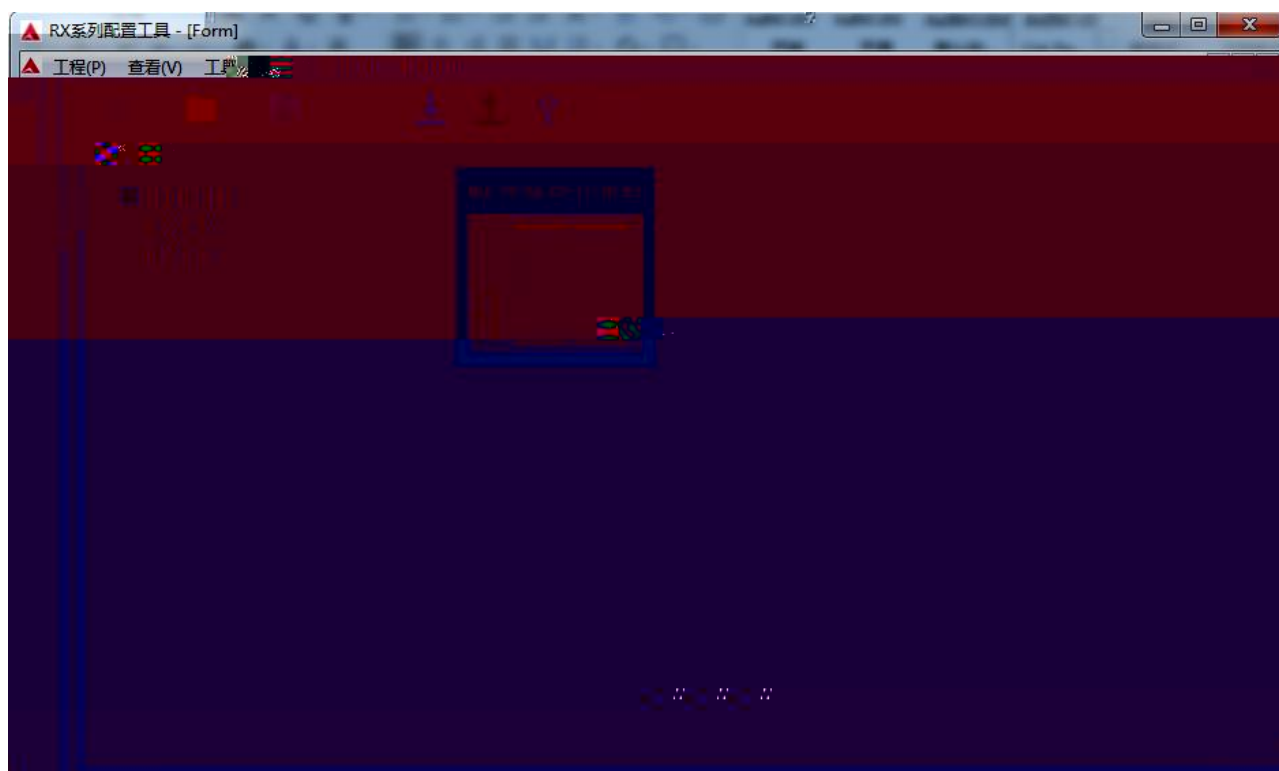




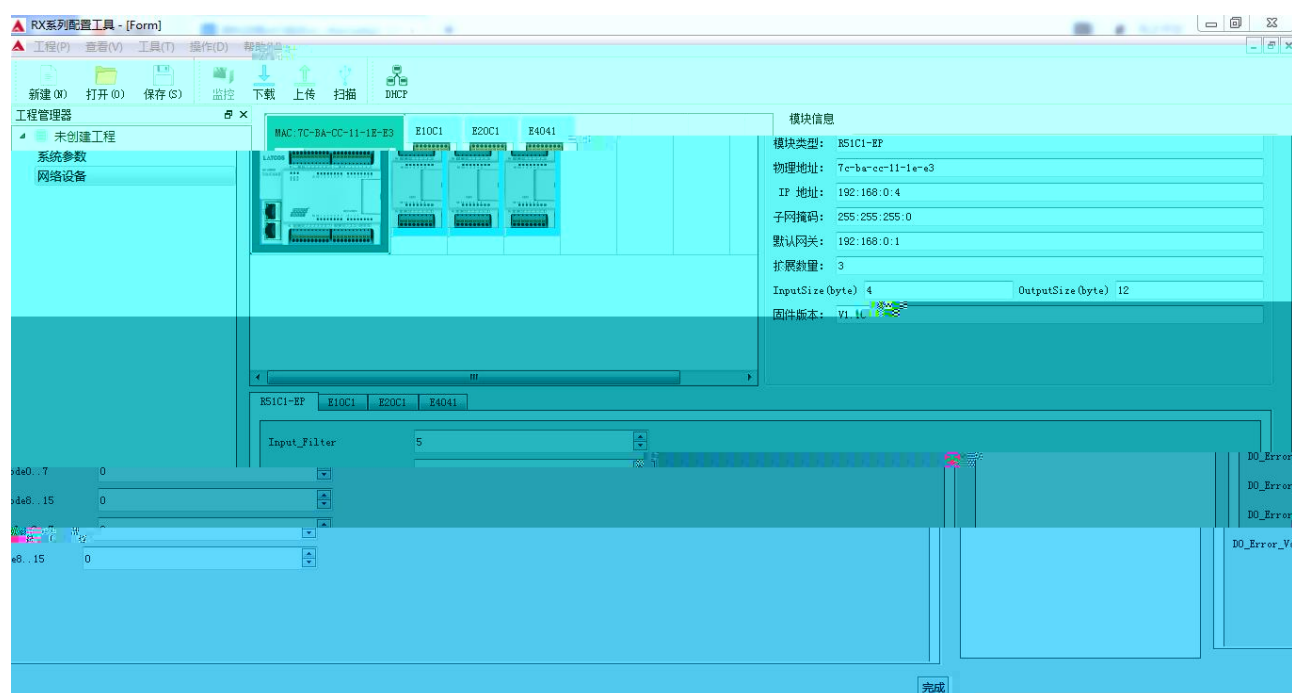
网络设备

1.1

IP



1.2



1.3

[ InputSize OutputSize

IO

]

**模块信息**

模块类型: R51C1-EP

物理地址: 7c-ba-cc-11-1e-e3

IP 地址: 192.168.0.4

子网掩码: 255.255.255.0

默认网关: 192.168.0.1

扩展数量: 3

InputSize (byte) 4 OutputSize (byte) 12

固件版本: V1.10

1.4 IO

R51C1-EP E10C1 E20C1 E4041

Input\_Fifo 5

Error\_Mode0..7 0

Error\_Mode8..15 0

Error\_Value0..7 0

Error\_Value8..15 0

1.5 IP



DHCPService

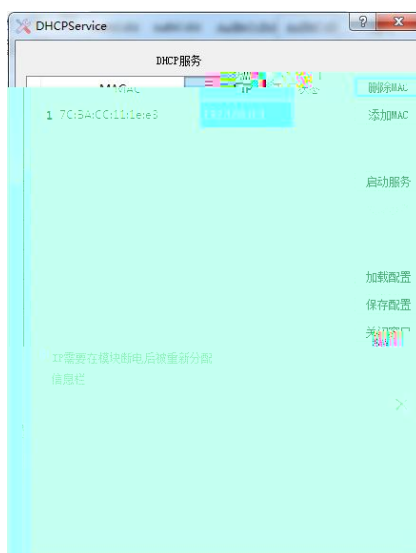
添加MAC

DHCP

启动服务

5

IP



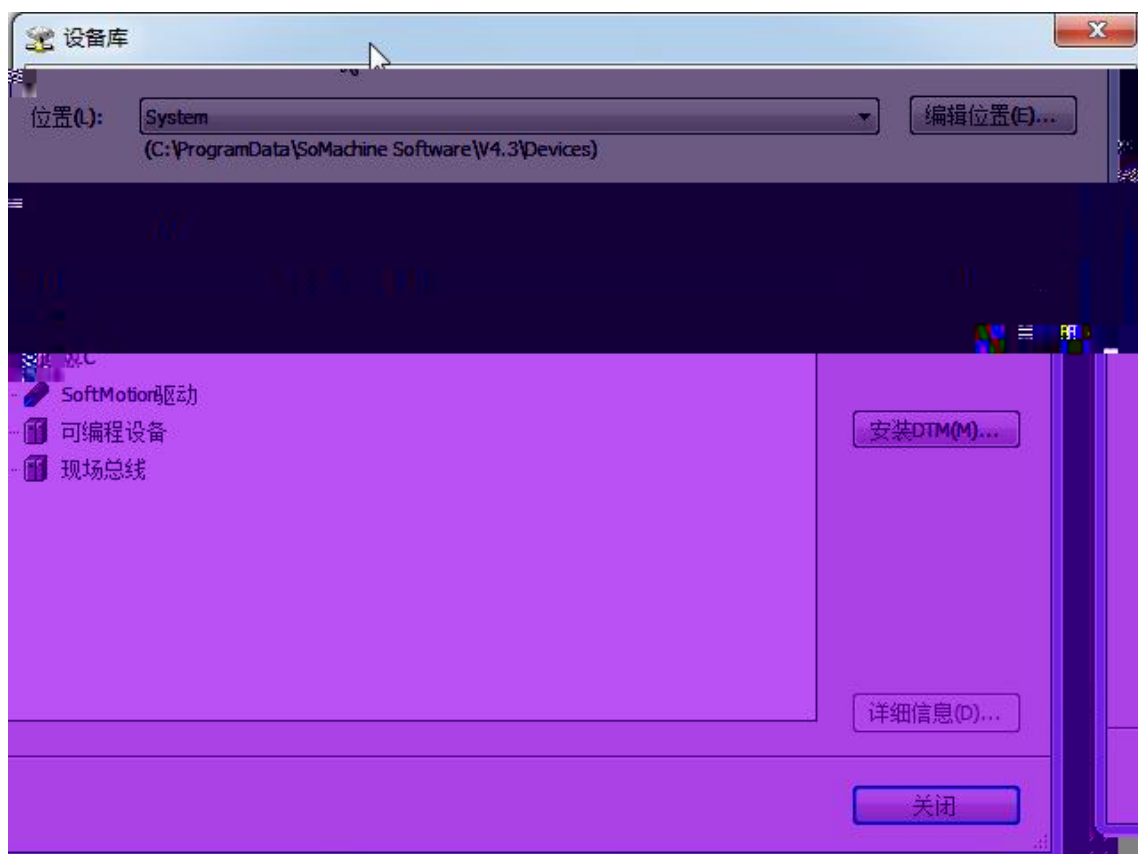
## 2. SoMachine



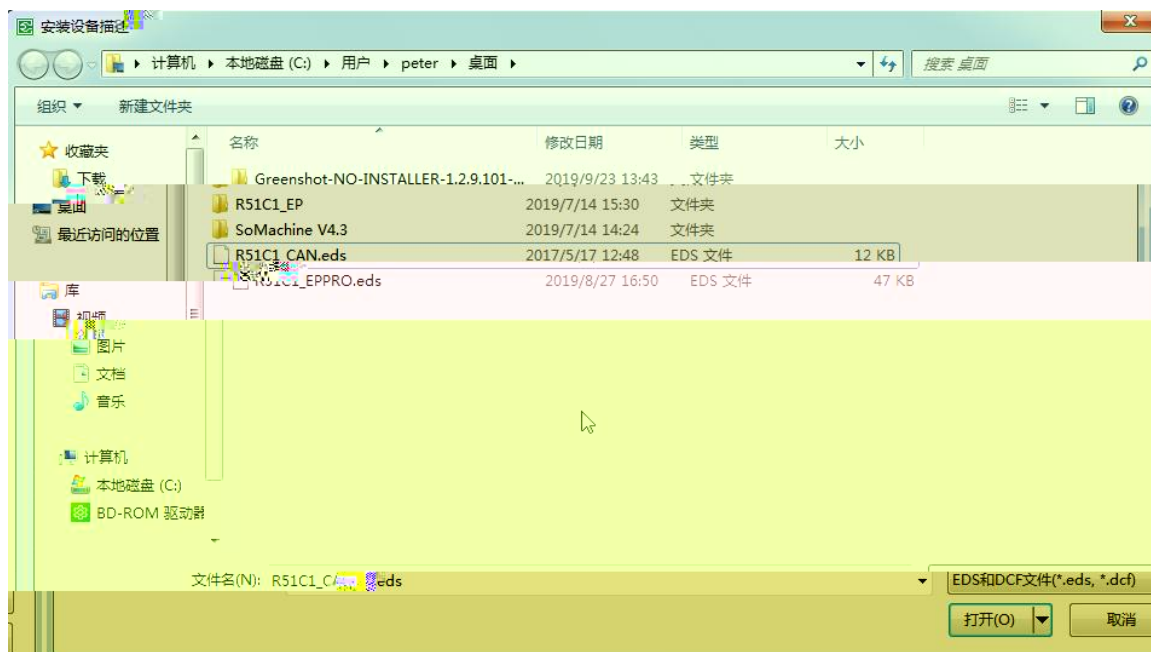
## 3.



## 4.



## 5. R51C1\_EPPRO.eds



## 6. EDS

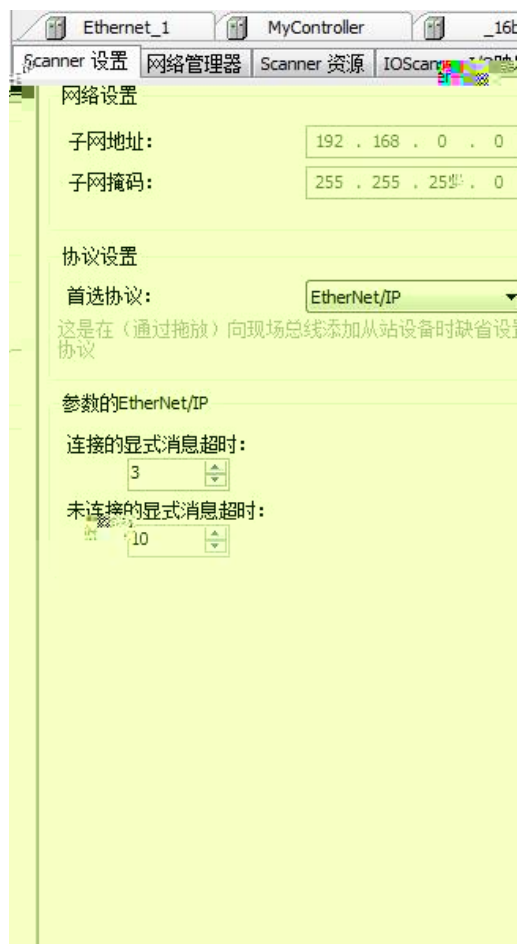


7. Ethernet

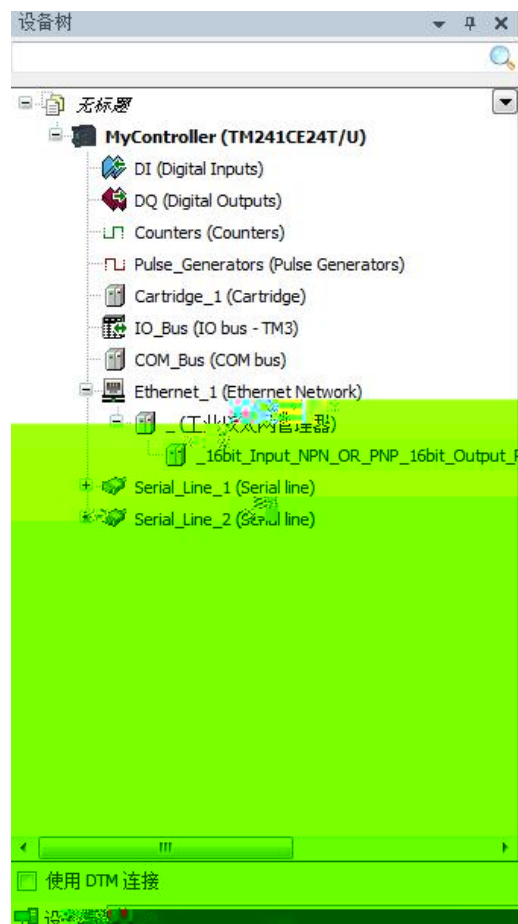
8. Ethernet/I



## 9. Ethernet/IP



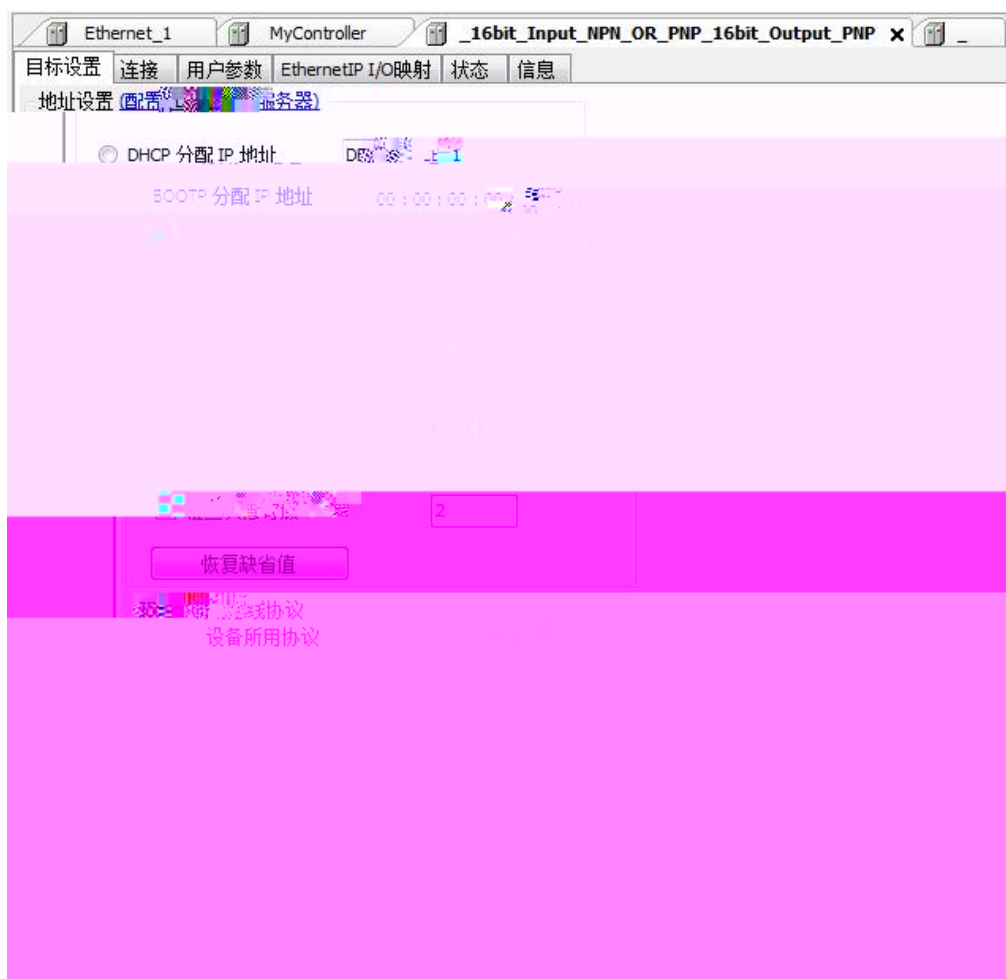
## 10. Ethernet/IP



## 11. Ethernet/IP

### 11.1 Ethernet/IP

IP



### 11.2 Ethernet/IP



### 11.3 Ethernet/IP

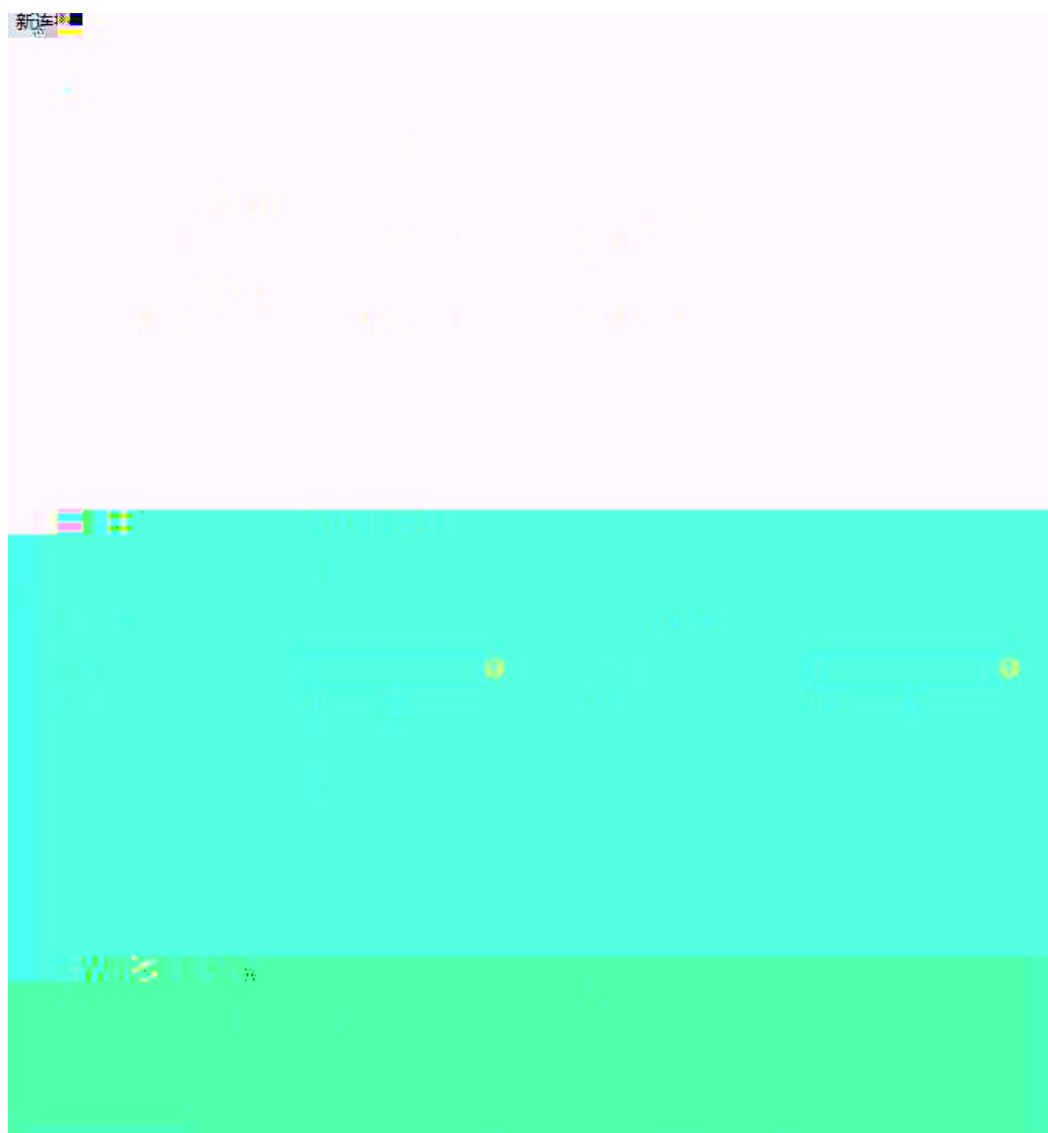
Scanner 至目标 (输出)

目标至 Scanner (输入)

O-->T

RxTool

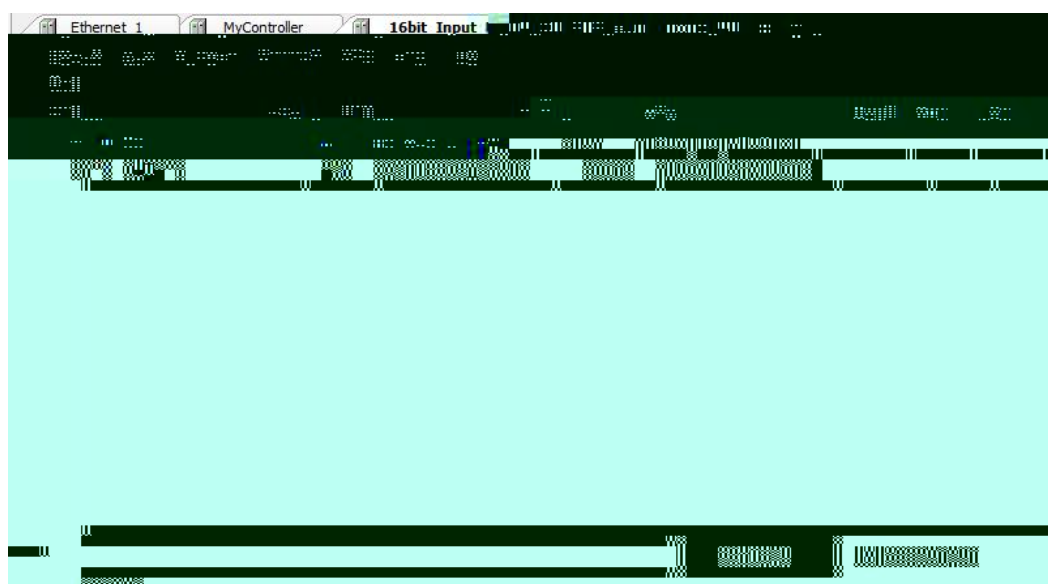
T-->O

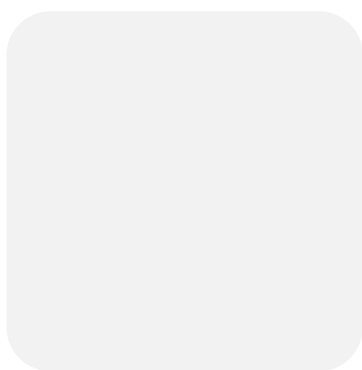


### 11.4 Ethernet/IP

IO

IO





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華迎鐵道