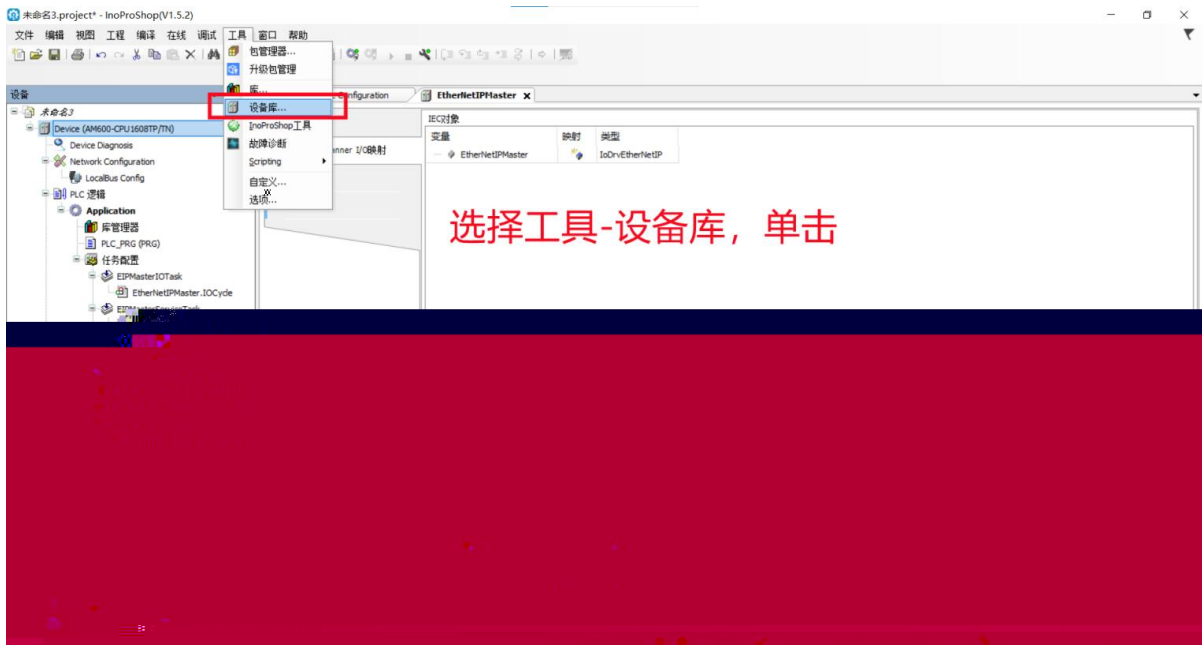


2021-6-3

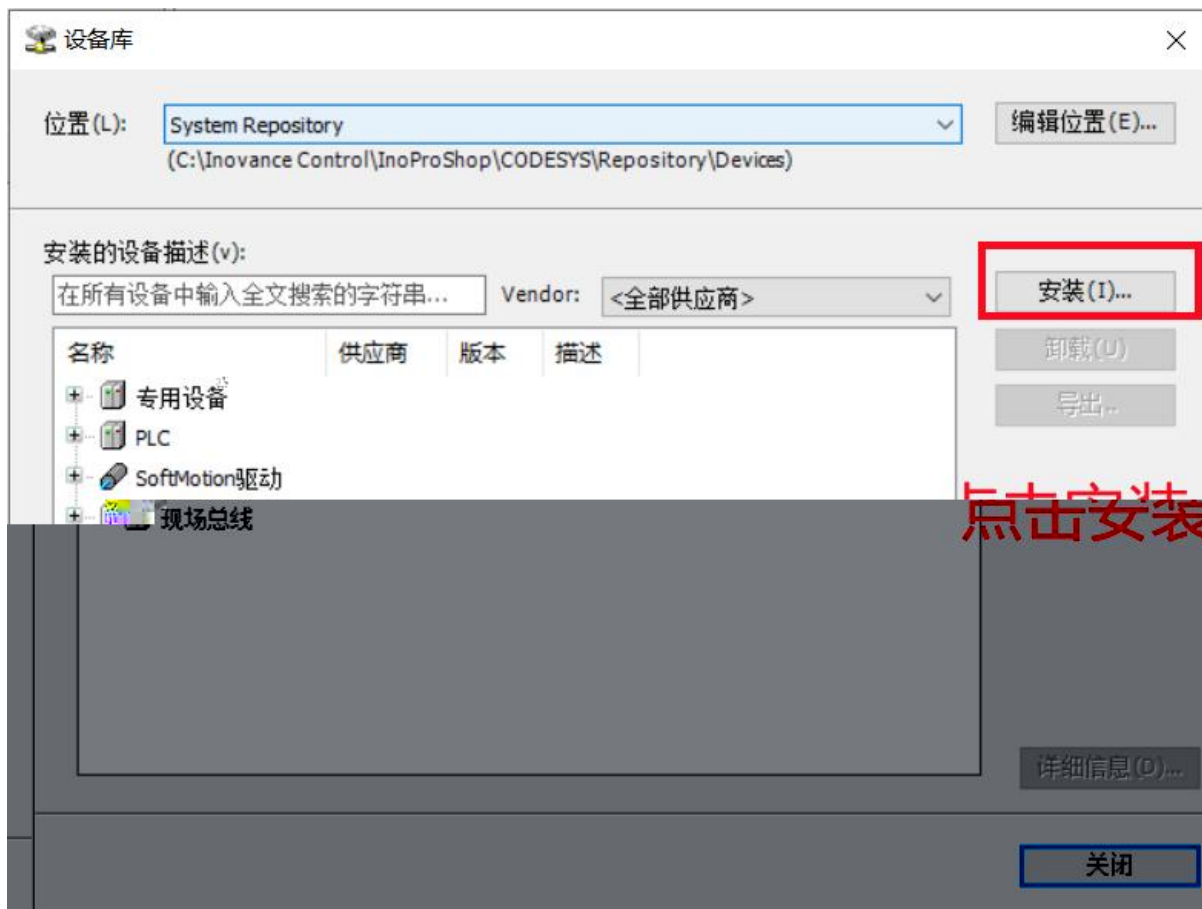
2021 06 03

2021 06 03

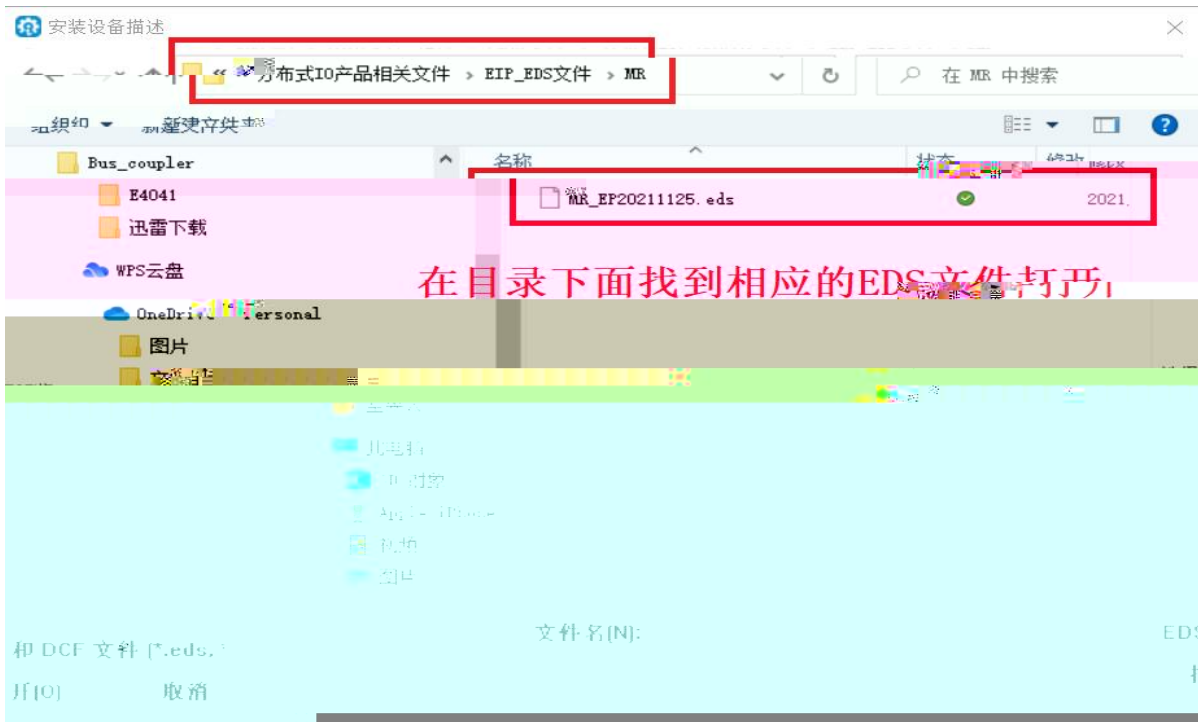
1. InoProShop(V1.5.2)



2.



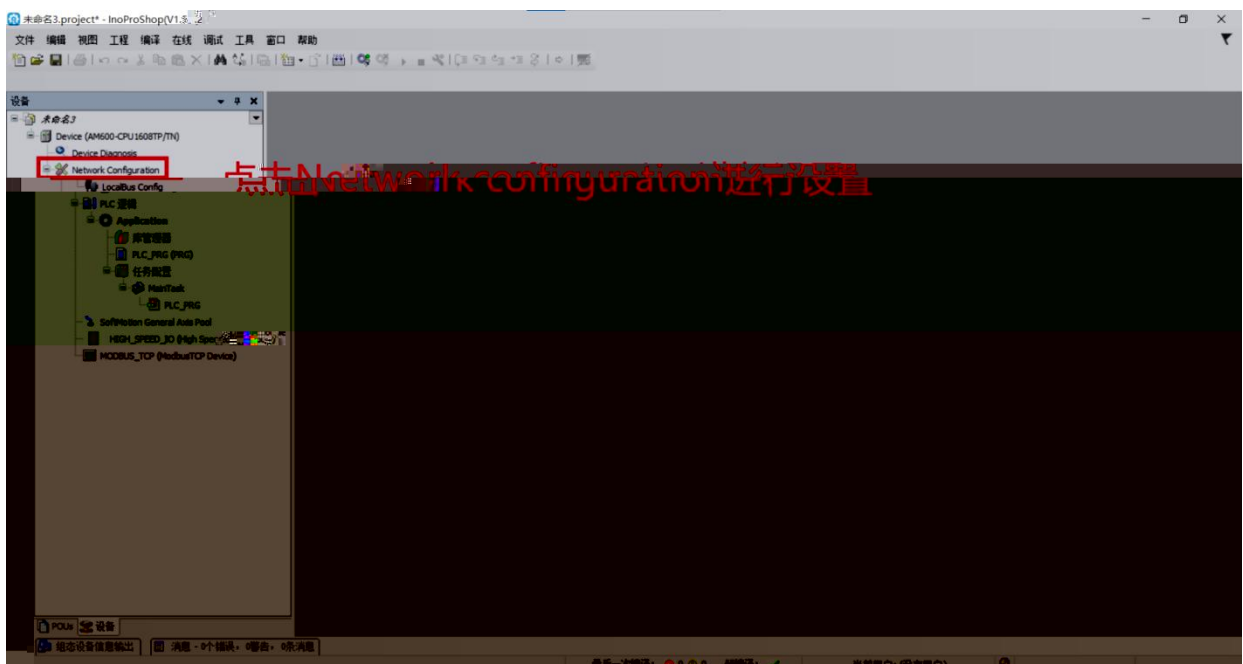
3. EDS



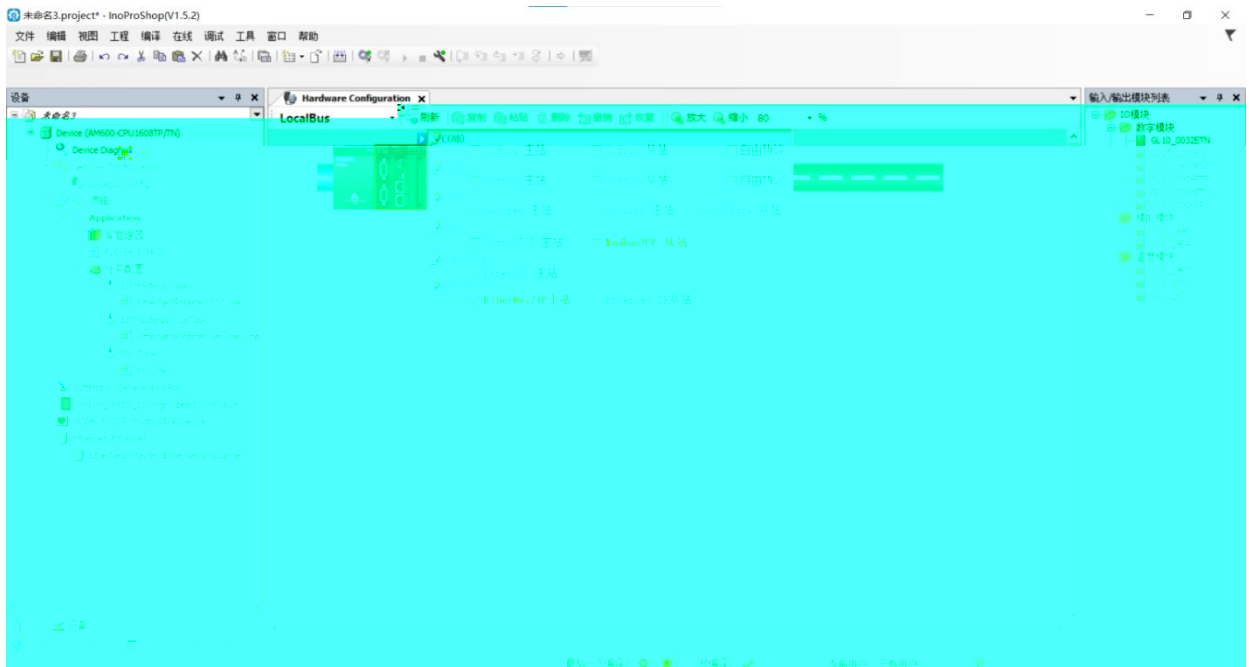
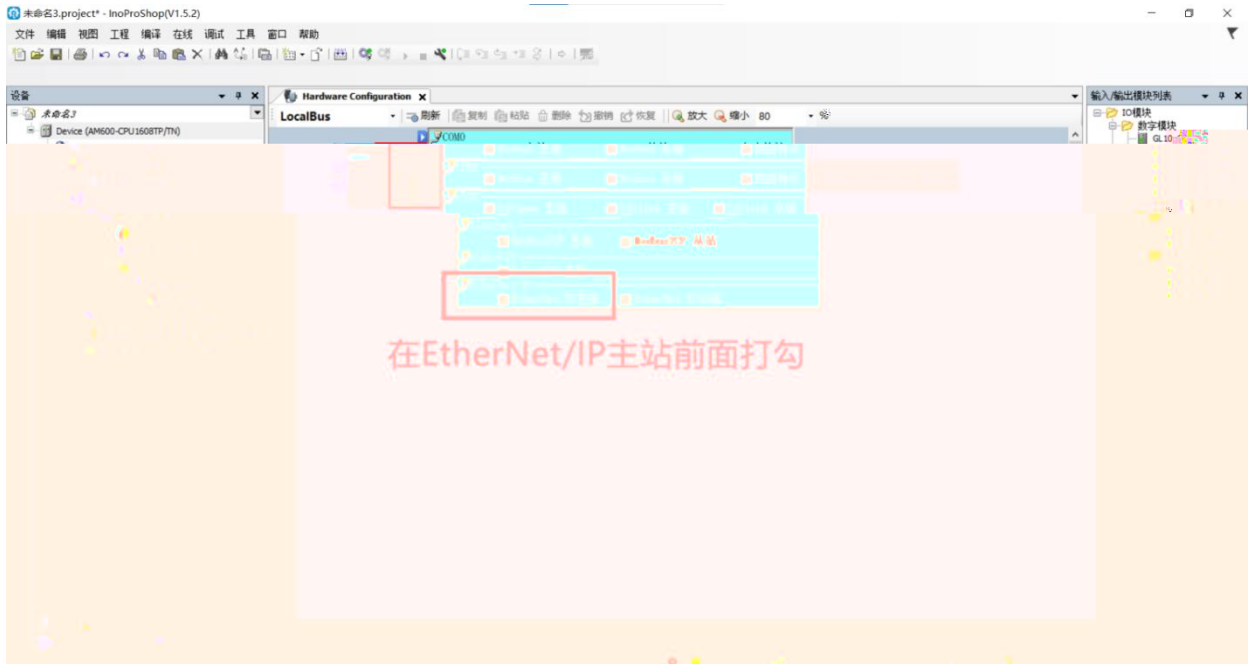
PLC



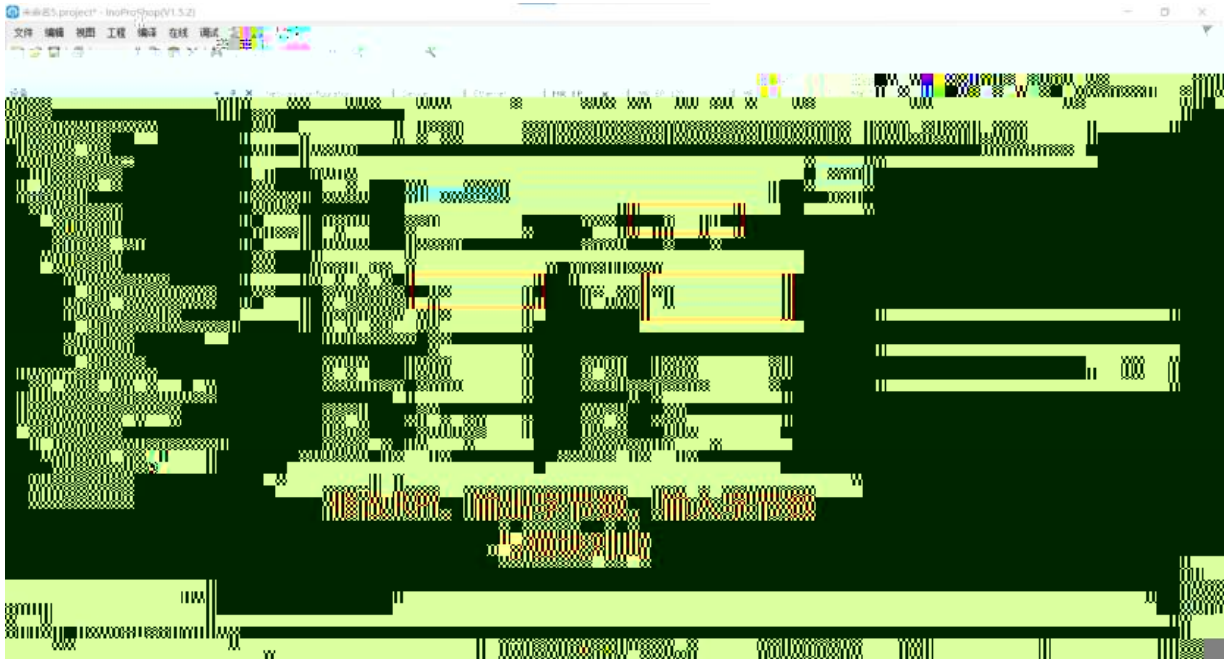
Network configuration



EtherNet/IP



EtherNet/IP



EIP Byte

Point to Point connection RPI 10-30

Input Data Output Data 1 =8

	MR0808X- EP	MR1616X- EP	MR1600X- EP	MR3200X- EP	MR0016X- EP	MR0032X- EP
Input Data	1	2	2	4	0	0
Output Data	1	2	-	-	2	4
	Exclusive owner		Input Only		Exclusive owner	

" "

